



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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ASAP

D4148-3

Job Sheet 189366



Part No: D4148-3

Job Qty: 20 pcs

Part Name: Stud Receiver, Lower



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/23/19

Job Tracking No:

Due Date: 1/29/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEET 4 IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS PER
DWG REV.D DD VERF:EC IPP REV:C 13.08.21 DWG REV:E / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Bandsaw - 1	20 pcs	1/29/19	1/29/19	0.00	0.95	Bandsaw - 1	JML 19/01/23
110	HAAS 4 Axis - B4B	20 pcs	1/29/19	1/29/19	0.30	27.03	HAAS - 1 - B4B	JML 19/01/23
							HAAS - 2 - B4B	
							HAAS - 3 - B4B	
							HAAS - 4 - B4B	
120	QC 2	20 pcs	1/29/19	1/29/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 38	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	JML 19/01/23
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	



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Container No: S147428



Part: D4148-3

Job No: 189366

Serial No/Batch: S147428

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/23/19

				QC 2 - 56	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
130 QC 8	20 pcs	1/29/19	0.00 0.00	QC 8 - 12	mkt 19/01/30
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 38	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
170 Packaging 3-1 - Stock - B4B 20 pcs		1/29/19	0.00 0.00	Packaging 3 - 1 - B4B	St 080 Y JAN 30 2019
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
180 QC 21 - SA	20 pcs	1/29/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAG JAN 30 1
Part Op 100 - (Bandsaw) 5.350" LONG Descriptions: 110 - (HAAS CNC Vertical Machine) MACHINE AS PER FOLI FA944 AND DWG 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 170 - (Identify as per dwg & Stock Location: _____) 180 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303B1.000X03.000	303 Bar 1" X 3'	6.4800 ft (.324 ea)	100-Bandsaw - 1	S140890	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Bandsaw - 1	M303B1.000X03.000	6	13	0	
Part Specifications					
Specifications could not be found.					

MAT.
used
9.071

Plex 1/23/19 9:57 AM dart.lacelle.linda

